

PaintersChoice

PC-2XAN UNIVERSAL CLEARCOAT ACTIVATOR

PC-2XAN Premium Clearcoat Activator Normal is a high solids clearcoat activator that provides the highest gloss with exceptional clarity, and depth of image that out performs other clearcoat activators on the market today. This product is a premium clearcoat activator that should be used when the best possible finish needs to be obtained. Use this product when temperatures are in the 90 degree range.



Apply basecoat per manufacturers recommended instructions.
Mix 4 parts **PC-Clearcoat** with 1 part **PC-2XAN Universal Clearcoat Activator Normal**.



For small jobs, such as doors and fenders, one tack coat of clear can be applied, followed by one full wet coat of clear with no flash time between coats. Tack coat must be applied evenly to achieve proper mil. thickness.



For maximum gloss appearance, apply one wet coat of clear. Allow a flash time of 10-15 minutes, followed with a second wet coat of clear.



Dust free in 5-15 minutes depending on weather conditions and activator used.
Tack free in 20-40 minutes depending on weather conditions and activator used.
Force dry after a 10 minute flash. Bake for 30 minutes at 140 °F



Sand PC-Clearcoat after 8-12 hours air dry.
Buff PC-Clearcoat after 8-12 hours air dry.
Use 1/2 ounce of **PC-81 Urethane Accelerator** per 32 ounces of activated clearcoat will substantially increase buff and delivery time.



Clean HVLP spray gun and cup in a device that recirculates solvents during cleaning that collects used solvent and minimizes evaporation. Do not leave catalyzed clear in spray gun longer than 2 hours. If using **PC-81 Urethane Accelerator**, clean spray gun and cup immediately.

ACTIVATORS USED:

PC2XAF	FAST	60°F
PC2XAN	NORMAL	70°F
PC2XAS	SLOW	80°F
PC2XAES	EXTRA SLOW	90°F

**MIX 4 PARTS CLEAR
WITH 1 PART ACTIVATOR.**



Painters Choice Technologies PC-2XAN Rev. 9/12
866-228-6528

Appearance:	Clear liquid
Flash point:	<0°F TCC
Pot life:	3 hours at 75°F
Gloss:	92 Plus
Mix Ratio:	4:1
Coverage 1 mil.:	504 sq. ft.
Weight Solids:	37.5%
Sprayability Viscosity:	15 sec. #2 Zahn
V.O.C.:	RTS 4.2lbs./Gal mixed 4:1 with PC2X Activators.

Data shown above is with PC-21 Universal Clearcoat and PC-2XAN Activator